

AVAILABLE FOR IMMEDIATE SALE

YODER M-2-14 ROLL FORMING MACHINE Complete Factory Rebuild – Shafts/Bearings/Repaint/To OEM Specifications

FULL ONE (1) YEAR MANUFACTURER'S WARRANTY ON ENTIRE MACHINE

Specifications:

Number of Roll Stands: 14	Horizontal Centers: 15"
Roll Space: 18"	Vertical Centers: 4-3/4" to 8" (adjustable)
Shaft Diameter: 2"	Centerline of Bottom Shaft to Base Top: 7"
Keyway: ½"x¼"	Top of Base to Floor: 27-1/2" (expected
	passline with tooling approx. 36")
Top to Bottom Shaft Gear Ratio: 1:1 (equal)	Weight: 15,000 lbs

Included Options:

- Internal Sump for Mill Coolant (new pump motor)
- Light Curtains (op and drive side) with Entry/Exit Hard Guarding wired to junction box

Buyer to Supply:

- Mill Motor/Drive (recommend 40 HP/1150 RPM motor for 100 FPM operation) along with Belt/Pulley to Mount to Existing Input Shaft
- Entry Guide and Straightener Table
- Roll Tooling



Stock M-2-14 YS-12148 FORMTEK, INC.







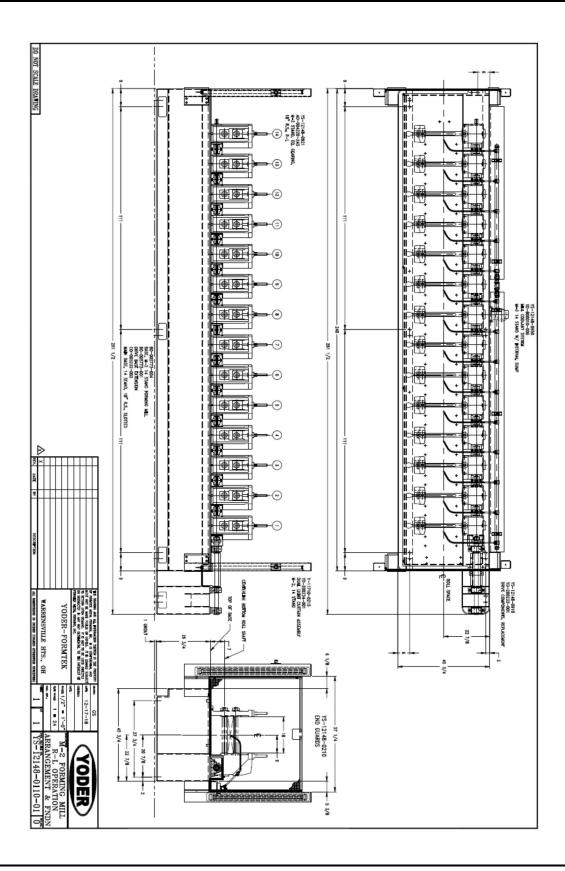
October 2, 2019 Page 2

Stock M-2-14 YS-12148 FORMTEK, INC.



October 2, 2019 Page 3

Stock M-2-14 YS-12148 FORMTEK, INC.



October 2, 2019 Page 4